Require Thurs July 16

Work Order ID 50552

July 15, 2009 10:40:50 AM

PROTOTYPE

Item ID: D3955-5
Revision ID: A-PROTO
Item Name: Plate

Accept

Setup **Start**
Stop

Start Date: 7/15/09 **Start Qty:** 1.00
Required Date: 7/16/09 **Req'd Qty:** 1.00
Reference:

Cust Item ID:
Customer:

Run **Start**
Stop

Approvals: **Process Plan:** W **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr: D3955	Revision Nbr: A-PROTO								
100 Waterjet FLOW CNC Waterjet		0.00							
	Memo 1-Cut as per Dwg D3955 Dwg Rev: A-Proto Prog Rev: A-Proto 2-Deburr if necessary	0.00							
110 QC Quality Control	QC2- Inspect parts off machine FAI/FAIB	0.00							
	Memo	0.00							

ml 09 07 15 (1)

? w/o not exist

Work Order ID 50552

July 15, 2009 10:40:50 AM

Item ID: D3955-5
Revision ID: A-PROTO
Item Name: Plate

Accept

Setup Start
Stop

Start Date: 7/15/09 **Start Qty:** 1.00
Required Date: 7/16/09 **Req'd Qty:** 1.00
Reference:

Cust Item ID:
Customer:

Run Start
Stop

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
QC Quality Control						1	0		09.07.15
	Memo	0.00							
	ENGINEERING APPROVAL 09/07/28								
130	Identify as per dwg & Stock Location:_____	0.00							
Packaging Packaging									
	Memo	0.00							
	Mikel ENG LAB. RD0305JUL								
140	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control									
	Memo	0.00							
	09/07/28								

D3955-5

Status	Item ID	Rev	Name	Start Date	Quantity	Per	Map	Date	Scrap	Qu	Qu	Ind	NC	LC	X	Sort	me	Offset	Ty	Per	Co	To	ore	Ge	Last	Mod	Da
	M304S16GA		304/316 Sheet .0...	7/08/09	0.3545	sf		100	5	0.0...						1		0	M...						7/0...		7/...

DART AEROSPACE LTD	Work Order:	50552
Description: PLATE	Part Number:	D3955-5
Inspection Dwg: D3955 Rev: A-PROTO		Page 1 of 1

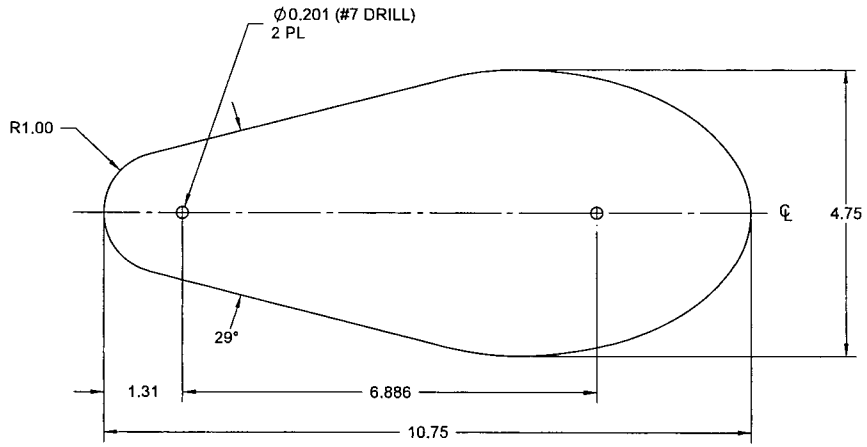
FIRST ARTICLE INSPECTION CHECKLIST

[X] First Article [ ] Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.75	+/- 0.030	4.77	✓		VWN	
Ø 0.201	+0.005-0.001	0.204	✓		VWN	
10.75	+/- 0.030	10.742	✓		VWN	
6.886	+/- 0.010	6.888	✓		VWN	
0.64 LBS		0.62 LBS	✓		Newgoods scale	

Measured by:	MM	Audited by:		Prototype Approval:	
Date:	04-07-15	Date:	05-04-15	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



w/o
50552

D3955-X PLATE

General Table			
P/N	T (in)	T (GA)	WEIGHT (lbs)
D3955-5	0.060	16	0.64
D3955-7	0.120	11	1.28

PROTOTYPE
PLEASE RETURN ALL ISSUED DATA TO ENGINEERING
09/06/30

NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, T (_ GA) THICK (REF. DART SPEC. M304S_GA)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3955-X" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: SEE TABLE

DESIGN	DS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED		DRAWING NO. D3955 — REV. A — SHEET 3 OF 5
MFG. APPR.		
APPROVED		TITLE: SKIDTUBE TUNING KIT — SCALE: NTS
DE APPR.		
DATE	09.06.23	

COPYRIGHT © 2009 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.